

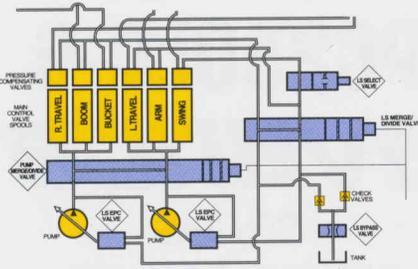
**KOMATSU**  
**PC250LC-6**  
***AVANCE***  
*series*  
**HYDRAULIC**  
**EXCAVATOR**



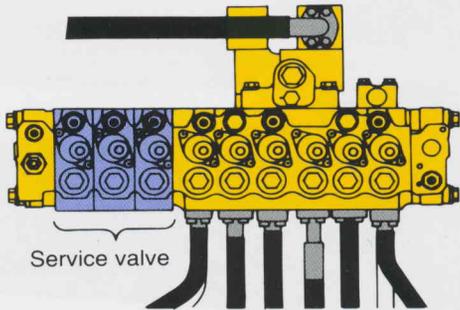
Flywheel Horsepower:  
**158HP** 118kW @ 2300RPM  
Operating Weight:  
**60,627 lb** 27500 kg  
Bucket Capacity Range:  
**1.00-2.00 yd<sup>3</sup>** 0.76-1.53 m<sup>3</sup>

Photos shown may include optional equipment.

**KOMATSU**

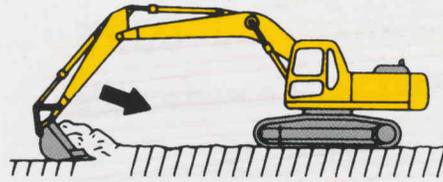


**Avance** is the next generation of excavator development from Komatsu. This machine provides the most productive and economical excavator on the market today. **HydrauMind** is a closed center hydraulic system designed with four Komatsu exclusive valves, which furnishes the *Avance* operator with greater control and greater responsiveness. Operations are smoother because the *LS Bypass Valve* reduces hydraulic surge pressures. Cycle times and fuel efficiency have been increased with the use of the *Pump Merge Divide Valve*. The *LS Select Valve* is used to match the pump merge divide valve operations to reduce travel shock and maintain greater swing speeds. Finally, the *LS EPC Valve* has been added to make swing speed proportional to engine rpm, thereby increasing the overall efficiency of the hydraulic system. With this hydraulic system an *Avance* operator experiences less fatigue and greater control, because the work equipment responds directly to the controllers.



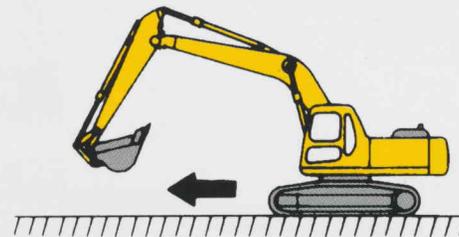
### ADD ON SERVICE VALVES

As your needs expand so can your *Avance* excavator. With the HydrauMind system up to three service valves can be quickly and easily added to the main valve body. This allows the *Avance* excavator to adapt to all your future demands.



### WORKING MODE SELECTION

The *Avance* excavator is equipped with five working modes. Each mode is designed to match engine speed, pump speed and system pressure with the application at hand. **H/O Mode** is designed for heavy-duty digging operations. This mode provides the power to dig through tough conditions while maintaining fast cycle times. **G/O Mode** is for general digging operations and combines fast cycle times with excellent fuel economy. **F/O Mode** is for finishing operations where smooth movement is most desired. **L/O Mode** is designed for heavy lifting operations. With this mode pressures are increased and speed is reduced to provide the operator with smooth, powerful lifting. **B/O Mode** is new for the *Avance* excavator and is used for breakers. This mode allows the flow and pressure to be preset to the specifications of the breaker manufacturer.

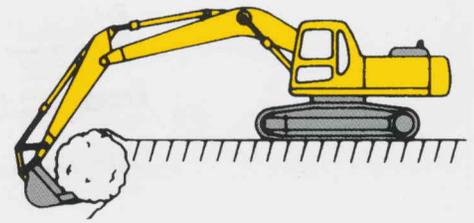


### TRAVEL SPEEDS

The *Avance* excavator is equipped with three automatic travel speeds to provide smooth, efficient travel around the job site.

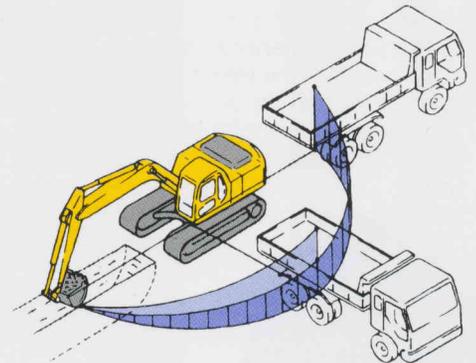
### AUTOMATIC DECELERATION

This feature reduces engine speed when the controls are in neutral for over four seconds, enabling the operator to conserve fuel and quiet operations while waiting for trucks. This feature, however, can be turned off should the operator require full engine power at all times.



### LEVER SWITCH

This feature is used in conjunction with the joystick switch to select either the "Power Up" or "Speed Down" functions in the H/O or G/O modes. **Power UP mode** will increase implement force by 9% for 8.5 seconds when the joystick button is pressed. This gives the excavator a burst of power to break through tough digging operations while maintaining excellent cycle times and fuel economy. **Speed Down mode** will decrease system oil flow by one level while increasing implement force by 9% for as long as the joystick button is pressed. This allows the operator to perform delicate operations easily while maintaining full power. If this mode is desired for long periods of time, the L/O mode can be selected and the precision with increased power will be available at all times.



### SWING ACCEL

The swing accel function is designed to control boom and swing speeds to provide optimum responses for the desired loading angle. If "Swing Accel" is off, oil flow to the boom is increased, making 90° loading operations most efficient. Selecting "Swing Accel" will increase oil flow to the swing motor, making 180° loading operations most efficient. As a result, operators can use the same easy motions for 180° loading as they do for 90° loading.

### LARGE LIFT CYLINDERS

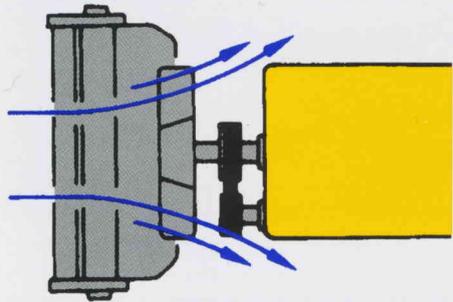
Large lift cylinders have been incorporated into this excavator to provide the operator with all the lifting power necessary for any application.

## Comfortable Cab



### CAB

The *Avance* cab design has increased the cab volume to provide a more spacious and comfortable working environment. Visibility has been enhanced with additional window area and by attaching the windshield wiper to the cab, away from the operator's line of view. The remote wiper also enables the windshield to be raised and lowered easily, because no wires need to be connected or disconnected and the weight of the windshield is reduced. Side visibility has been improved by adding glass to the lower half of the door. Upward visibility is increased by installing a larger, forward mounted ceiling hatch which eliminates the upper cross bar. Ventilation has been improved with the larger, fresh air intake air system and by providing additional vents through the cab. Finally, two storage compartments are installed behind the operator's seat for personal items and for hot/cold items.



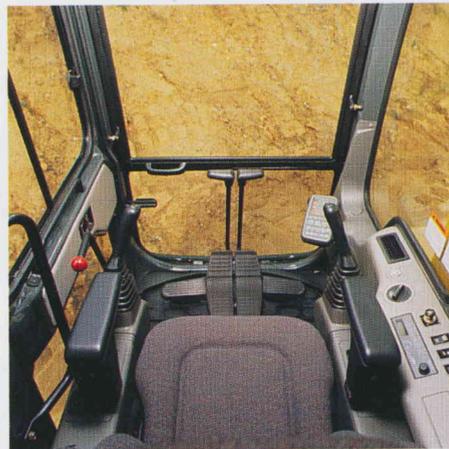
### NOISE

The noise levels at the operator's ears have been decreased to as low as 70dBA, by improving the door and seals for the cab and engine compartment. In addition, a mixed-flow fan has been added to reduce fan speed and channel air around the engine, thereby reducing wind noise which had been created by the fan.



### SEAT

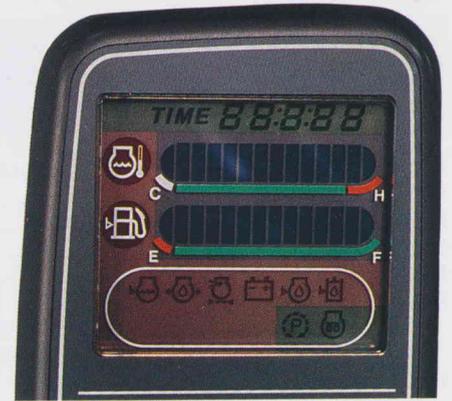
The operator will experience less fatigue during long days with the redesigned, tiltable, semi-bucket seat. This seat utilizes a highly elastic, non-deforming urethane foam which will hold its shape, while the cloth cover provides excellent ventilation for unsurpassed comfort. The dual tilt mechanism allows the operator to conform the seat to their specific posture and size for reduced fatigue and greater visibility.



### CONTROLS

The multiple position, pressure proportional control levers allow the operator to work in comfort while maintaining complete accuracy. A double slide mechanism allows the seat and controllers to move together or the seat can move independently. This allows the operator to position the controllers for maximum comfort. The multi-position monitor is easily reached and can be rotated to remove all glare. And the incline dashboard makes the switches and fuel control dial easier to view and use.

## Service



### SELF-DIAGNOSTICS WITH MEMORY

The *Avance* series is equipped with an on board self-diagnostic system which is displayed through the time display in the monitor. This diagnostic system can generate information for current operating conditions and historical abnormalities. During regular operations the operator can check the current machine conditions. However, should serious abnormalities occur the system will display a warning and in some cases an alarm will sound. For historical data, the system can track up to 20 deviations over the past 999 hours. This will enable the service team to perform a quick diagnosis and reduce down time.



### ACCESSIBLE SERVICE LOCATIONS

Fluid checks are easier and can be performed from ground level with the new locations of the radiator and windshield washer bottles. Also, oil changes have been made simpler with the new drain valve and improved locations of the filter. The bolt-type adjustment for the alternator makes fan belt tension adjustment almost effortless. And the *Avance* series monitor contains an air cleaner indicator light, which alerts the operator to change the element to ensure that the machine is always running at its maximum efficiency.

### HINGED OIL COOLER

With the addition of a hinged oil cooler, cleaning the oil cooler and radiator is simpler and less time consuming. In addition, cleaning is more thorough and the radiator maintains its efficiency.

# PC250LC-6 SPECIFICATIONS



## ENGINE

Model ..... Komatsu SA6D95L  
 Type ..... 4 cycle, water-cooled, direct-injection  
 Aspiration ..... Turbocharged and aftercooled  
 No. of cylinders ..... 6  
 Bore ..... **3.74"** 95 mm  
 Stroke ..... **4.53"** 115 mm  
 Piston displacement ..... **298 cu. in.** 4.89 ltr.  
 Flywheel horsepower:  
 (SAE J1349) ..... **158 HP** 118 kW at **2300 RPM**  
 (DIN 6270 NET) ..... **160 PS** 118 kW at **2300 RPM**  
 Governor ..... All-speed, mechanical



## HYDRAULIC SYSTEM

Type ..... HydrauMind (Hydraulic Mechanical Intelligence New Design) system Closed-center system with load sensing valves and pressure compensated valves.  
 No. of selectable working modes ..... 5  
 Main pump:  
 Type ..... Variable-displacement piston pumps  
 Pumps for ..... Boom, arm, bucket, swing and travel circuits  
 Maximum flow ..... **2 x 57 gpm** 2 x 215 ltr.  
 Sub-pump for control circuit ..... Gear pump  
 Hydraulic motors:  
 Travel ..... 2 x Axial piston motor with parking brake  
 Swing ..... 1 x Axial piston motor with swing holding brake  
 Relief valve setting:  
 Implement circuits ..... **4,620 PSI** 325 kg/cm<sup>2</sup>  
 Travel circuit ..... **5,050 PSI** 355 kg/cm<sup>2</sup>  
 Swing circuit ..... **3,980 PSI** 280 kg/cm<sup>2</sup>  
 Pilot circuit ..... **430 PSI** 30 kg/cm<sup>2</sup>  
 Service valve ..... **3,980 PSI** 280 kg/cm<sup>2</sup>  
 Hydraulic cylinders:  
 Number of cylinders – bore x stroke  
 Boom ..... 2 – **5.5" x 49.8"** 140 mm x 1265 mm  
 Arm ..... 1 – **5.5" x 64.4"** 140 mm x 1635 mm  
 Bucket ..... 1 – **5.1" x 40.2"** 130 mm x 1020 mm  
 Service valve maximum flow:  
 First valve ..... **114 gpm** 430 ltr.  
 Second valve ..... **57 gpm** 215 ltr.  
 Third valve ..... **57 gpm** 215 ltr.



## SWING SYSTEM

Driven by ..... Hydraulic motor  
 Swing reduction ..... Planetary double reduction  
 Swing circle lubrication ..... Grease-bathed  
 Swing lock ..... Oil disc brake  
 Swing speed ..... 11.5 RPM

## STANDARD EQUIPMENT

- Air cleaner, double element
- Alternator, 30A
- Auto de-airation system for fuel line
- Batteries, 2x12V/170Ah
- Boom holding valve
- Cab which includes: antenna; ashtray; cigarette lighter; floor mat; front windshield wiper and washer; heater **32,000 BTU** 8065 Kcal/defroster; luggage and magazine box; seat, fully adjustable with suspension, double slide mechanism and seat belt; window lattice (RH)
- Corrosion resistor
- Cooling fan, mixed flow with fan guard
- Counter Weight, **10,440 lb** 4730 kg
- Dust proof net for radiator and oil cooler
- Electronic monitor
- Fuel tank sight gauge protection
- Hinged oil cooler
- Hydraulic Control:
  - Auto-deceleration
  - Auto engine warm-up
  - Engine overheat prevention
- Power maximizing system
- Speed down system
- Swing/boom priority selection
- Working mode selection
- In-line filter
- Pump/engine room partition cover
- Rear view mirror (RH & LH)
- Shoes, **27.6"** 700mm, triple grouser
- Starting Motor, 5.5 kW
- Turbocharger exhaust manifold cover
- Travel alarm



## DRIVES & BRAKES

Steering control ..... Two levers with pedals  
 Drive method ..... Fully hydrostatic type  
 Travel motor ..... Axial piston motor, in-shoe design  
 Reduction system ..... Planetary double reduction  
 Max. drawbar pull ..... **59,084 lb.** 26800 kg  
 Max. travel speed (High) ..... **3.2 MPH** 5.1 km/h  
 Max. travel speed (Mid) ..... **2.6 MPH** 4.1 km/h  
 Max. travel speed (Low) ..... **1.4 MPH** 2.2 km/h  
 Service brake ..... Hydraulic lock type  
 Parking brake ..... Oil disc brake



## UNDERCARRIAGE

Center frame ..... X-frame  
 Track frame ..... Box-section type  
 Seal of track ..... Sealed track  
 Track adjuster ..... Hydraulic type  
 No. of shoes ..... 50 each side  
 No. of carrier rollers ..... 2 each side  
 No. of track rollers ..... 8 each side



## COOLANT & LUBRICANT CAPACITY (refilling)

Fuel tank ..... **81.9 U.S. gal** 310 ltr.  
 Radiator ..... **6.0 U.S. gal** 22.8 ltr.  
 Engine ..... **5.9 U.S. gal** 22.5 ltr.  
 Final drive, each side ..... **2.0 U.S. gal** 7.4 ltr.  
 Swing drive ..... **1.8 U.S. gal** 6.8 ltr.  
 Hydraulic tank ..... **43.9 U.S. gal** 166 ltr.



## OPERATING WEIGHT (approximate)

Operating weight, including **19'4"** 5900 mm one-piece boom, **10'0"** 3000 mm arm, SAE heaped **1.38 yd<sup>3</sup>** 1.06 m<sup>3</sup> back-hoe bucket, operator, lubricant, coolant and full fuel tank and the standard equipment.

Triple-grouser shoes	PC250LC-6	
	Operating weight	Ground pressure
<b>A</b> 23.6" 600 mm	<b>59,833 lb</b> 27140 kg	<b>7.54 PSI</b> 0.53 kg/cm <sup>2</sup>
<b>B</b> 27.6" 700 mm	<b>60,627 lb</b> 27500 kg	<b>6.54 PSI</b> 0.46 kg/cm <sup>2</sup>
<b>C</b> 31.5" 800 mm	<b>61,421 lb</b> 27860 kg	<b>5.83 PSI</b> 0.41 kg/cm <sup>2</sup>

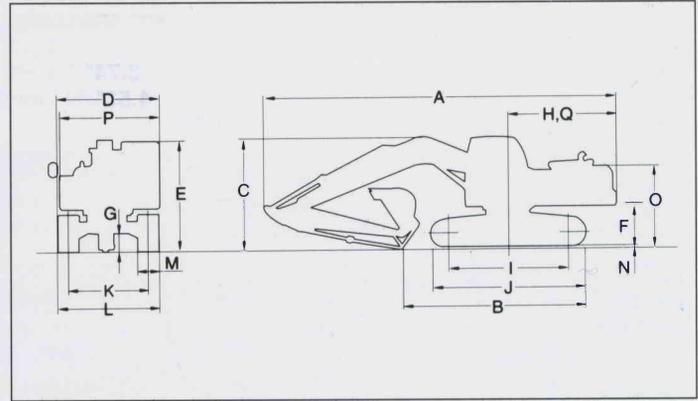
A—Rocky terrain, riverbanks and general terrain  
 B—General or soft terrain  
 C—Extremely soft terrain (swamps)



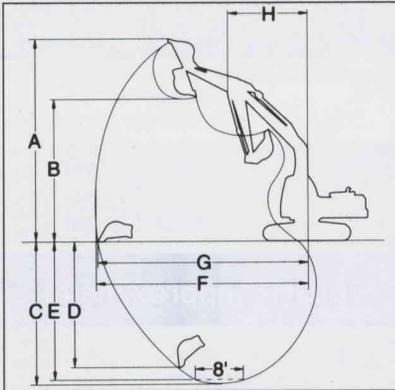
## DIMENSIONS

		6'8" 2.0 m arm	8'2" 2.5 m arm	10'0" 3.0 m arm	11'6" 3.5 m arm
A	Overall length	31'10" 9695 mm	32'3" 9830 mm	32'1" 9780 mm	32'1" 9770 mm
B	Length on ground	20'8" 6295 mm	20'3" 6170 mm	17'9" 5420 mm	16'3" 4955 mm
C	Overall height	10'2" 3095 mm	12'7" 3825 mm	10'7" 3230 mm	10'8" 3260 mm

	PC250LC-6	
D	Overall width	10'10" 3290 mm
E	Overall height (to top of cab)	9'11" 3020 mm
F	Ground clearance, counterweight	3'11" 1205 mm
G	Min. ground clearance	1'8" 500 mm
H	Tail swing radius	9'5" 2860 mm
I	Length of track on ground	12'11" 3945 mm
J	Track length	15'11" 4855 mm
K	Track gauge	8'6" 2590 mm
L	Width of crawler	10'10" 3290 mm
M	Shoe width	28" 700 mm
N	Grouser height	1" 31 mm
O	Machine cab height	7'0" 2140 mm
P	Machine cab width	8'11" 2710 mm
Q	Distance, swing center to rear end	9'4" 2850 mm



## WORKING RANGE & BUCKET/ARM COMBINATION



		6'8" 2.0 m arm	8'2" 2.5 m arm	10'0" 3.0 m arm	11'6" 3.5 m arm
A	Max. digging height	30'6" 9300 mm	30'8" 9340 mm	31'8" 9660 mm	32'1" 9780 mm
B	Max. dumping height	21'4" 6505 mm	20'10" 6350 mm	22'2" 6750 mm	23'5" 7125 mm
C	Max. digging depth	18'5" 5610 mm	20'0" 6105 mm	21'10" 6650 mm	23'4" 7105 mm
D	Max. vertical wall digging depth	16'2" 4930 mm	16'7" 5055 mm	19'4" 5885 mm	20'3" 6165 mm
E	Max. digging depth for 8' level	17'8" 5380 mm	19'4" 5895 mm	21'3" 6475 mm	22'10" 6950 mm
F	Max. digging reach	30'6" 9285 mm	31'8" 9655 mm	33'5" 10180 mm	34'10" 10625 mm
G	Max. digging reach at ground	29'8" 9035 mm	31'0" 9445 mm	32'9" 9980 mm	34'1" 10385 mm
H	Min. swing radius	13'0" 3950 mm	12'11" 3925 mm	12'8" 3860 mm	12'9" 3890 mm
Bucket digging force <sup>☆</sup>		36,820 lb* 16700 kg	31,970 lb 14500 kg	31,970 lb 14500 kg	31,970 lb 14500 kg
Arm crowd force <sup>☆</sup>		32,410 lb 14700 kg	29,980 lb 13600 kg	26,230 lb 11900 kg	22,710 lb 10300 kg

<sup>☆</sup>At power max.

<sup>☆</sup>Optional bucket cylinder is required.

## BACKHOE BUCKET AND ARM COMBINATION

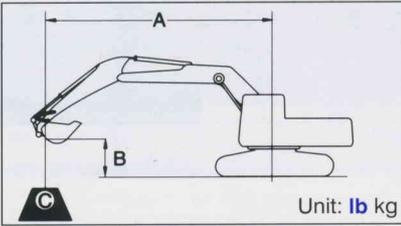
BUCKET TYPE	CAPACITY	WIDTH	WEIGHT	# TEETH	ARMS			
					6'8" 2.0 m	8'2" 2.5 m	10'0" 3.0 m	11'6" 3.5 m
ESCO STANDARD PLATE	1.00 yd <sup>3</sup> 0.76 m <sup>3</sup>	30" 762 mm	1658 lb 752 kg	4	○	○	○	○
	1.38 yd <sup>3</sup> 1.06 m <sup>3</sup>	36" 914 mm	1824 lb 827 kg	5	○	○	○	○
	1.63 yd <sup>3</sup> 1.25 m <sup>3</sup>	42" 1067 mm	1992 lb 904 kg	5	○+	○+	□+	X
	2.00 yd <sup>3</sup> 1.53 m <sup>3</sup>	48" 1219 mm	2125 lb 964 kg	5	○+	○+	□+	X
ESCO HEAVY DUTY PLATE	1.00 yd <sup>3</sup> 0.76 m <sup>3</sup>	30" 762 mm	2166 lb 982 kg	4	○	○	○	○
	1.38 yd <sup>3</sup> 1.06 m <sup>3</sup>	36" 914 mm	2371 lb 1075 kg	4	○	○	○	□
	1.62 yd <sup>3</sup> 1.24 m <sup>3</sup>	42" 1067 mm	2631 lb 1193 kg	5	○+	○+	□+	X
	2.00 yd <sup>3</sup> 1.53 m <sup>3</sup>	48" 1219 mm	2836 lb 1286 kg	5	○+	○+	□+	X
ESCO HEAVY DUTY CAST	1.00 yd <sup>3</sup> 0.76 m <sup>3</sup>	30" 762 mm	2139 lb 970 kg	4	○	○	○	○
	1.38 yd <sup>3</sup> 1.06 m <sup>3</sup>	39" 991 mm	2408 lb 1092 kg	4	○	○	○	□
	1.62 yd <sup>3</sup> 1.24 m <sup>3</sup>	45" 1143 mm	2729 lb 1238 kg	5	○+	○+	□+	X

○ -Used with weights up to 3,040 lb/yd<sup>3</sup> □ -Used with weights up to 2,520 lb/yd<sup>3</sup> △ -Used with weights up to 2,020 lb/yd<sup>3</sup> X -Not useable + -Light duty applications only

## GUIDELINES FOR MATCHING ESCO BUCKETS WITH APPLICATIONS

STANDARD DUTY PLATE BUCKET	HEAVY DUTY PLATE BUCKET	HEAVY DUTY CAST BUCKET	DITCH CLEANING BUCKET
<ul style="list-style-type: none"> <li>• General purpose.</li> <li>• Truck loading.</li> <li>• Mass excavation.</li> <li>• General excavation in loam soil, sandy soils or soils containing very little rock.</li> </ul>	<ul style="list-style-type: none"> <li>• General excavation in compact soils or dense clay.</li> <li>• Excavation in gravel or loosely embedded to moderate rock conditions.</li> </ul>	<ul style="list-style-type: none"> <li>• Shot rock conditions.</li> <li>• Touch and abrasive excavating.</li> </ul>	<ul style="list-style-type: none"> <li>• General purpose ditch cleanup.</li> <li>• Very light excavating in loam or sandy soils.</li> </ul>

# LIFTING CAPACITY



**Equipment:**

- Boom: **19'2"** 5850 mm
- Bucket: **1.38 yd<sup>3</sup>** 1.06 m<sup>3</sup>
- Shoes: **31.4"** 800 mm
- Lifting Mode (Power Max Full Time)

- A: Reach from swing circle
- B: Bucket hook height
- C: Lifting capacity
- Cf: Rating over front
- Cs: Rating over side
- ⊗: Rating at maximum reach

**PC250LC-6 Arm: 6'7" 2000 mm**

Unit: **lb kg**

B \ A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		30' 9.1 m		⊗ MAX.		
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	
25' 7.5 m														<b>*10600</b> 4800	<b>*10600</b> 4800
20' 6.1 m							<b>*13100</b> 5950	<b>*13100</b> 5950						<b>*9900</b> 4500	<b>*9900</b> 4500
15' 4.6 m			<b>*24400</b> 11050	<b>*24400</b> 11050	<b>*17300</b> 7850	<b>*17300</b> 7850	<b>*14800</b> 6700	<b>14100</b> 6400	<b>*10900</b> 4950	<b>9600</b> 4350				<b>*9900</b> 4500	<b>9500</b> 4300
10' 3.0 m					<b>*23100</b> 10500	<b>20900</b> 9500	<b>*17400</b> 7900	<b>13400</b> 6100	<b>*15200</b> 6900	<b>9400</b> 4250				<b>*10400</b> 4700	<b>8600</b> 3900
5' 1.5 m					<b>*28100</b> 12750	<b>19700</b> 8950	<b>*20200</b> 9150	<b>12900</b> 5850	<b>15200</b> 6900	<b>9100</b> 4150				<b>*11500</b> 5200	<b>8300</b> 3750
0' 0.0 m					<b>*30600</b> 13900	<b>19200</b> 8700	<b>21200</b> 9600	<b>12900</b> 5850	<b>15000</b> 6800	<b>8900</b> 4050				<b>13200</b> 6000	<b>8600</b> 3900
-5' -1.6 m			<b>*27700</b> 12550	<b>*27700</b> 12550	<b>*31100</b> 14100	<b>19200</b> 8700	<b>21200</b> 9600	<b>12500</b> 5650						<b>16100</b> 7300	<b>9600</b> 4350
-10' -3.0 m			<b>*42200</b> 19150	<b>39700</b> 18000	<b>*29400</b> 13350	<b>19500</b> 8850	<b>*21400</b> 9700	<b>12700</b> 5750						<b>20400</b> 9250	<b>12100</b> 5500
-15' -4.6 m															

Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. \*Load is limited by hydraulic capacity rather than tipping.

**PC250LC-6 Arm: 8'2" 2500 mm**

Unit: **lb kg**

B \ A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		30' 9.1 m		⊗ MAX.		
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	
25' 7.5 m							<b>*11600</b> 5250	<b>*11600</b> 5250						<b>*10100</b> 4600	<b>*10100</b> 4600
20' 6.1 m							<b>*11700</b> 5300	<b>*11700</b> 5300						<b>*9700</b> 4400	<b>*9700</b> 4400
15' 4.6 m							<b>*13600</b> 6150	<b>13600</b> 6150	<b>*13100</b> 5950	<b>9800</b> 4450				<b>*9800</b> 4450	<b>8800</b> 4000
10' 3.0 m					<b>*21300</b> 9650	<b>*21300</b> 9650	<b>*16400</b> 7450	<b>13800</b> 6250	<b>*14400</b> 6550	<b>9600</b> 4350				<b>*10300</b> 4650	<b>8000</b> 3650
5' 1.5 m					<b>*26900</b> 12200	<b>20300</b> 9200	<b>*19400</b> 8800	<b>13100</b> 5950	<b>15300</b> 6950	<b>9300</b> 4200				<b>*11200</b> 5100	<b>7800</b> 3550
0' 0.0 m					<b>*30200</b> 13700	<b>19500</b> 8850	<b>21500</b> 9750	<b>12700</b> 5750	<b>15100</b> 6850	<b>9000</b> 4100				<b>*13000</b> 5900	<b>8000</b> 3650
-5' -1.6 m	<b>*16300</b> 7400	<b>*16300</b> 7400	<b>*26500</b> 12000	<b>*26500</b> 12000	<b>*31400</b> 14250	<b>19400</b> 8800	<b>21200</b> 9600	<b>12500</b> 5650	<b>15000</b> 6800	<b>9000</b> 4100				<b>14800</b> 6700	<b>8800</b> 4000
-10' -3.0 m			<b>*42800</b> 19400	<b>39700</b> 18000	<b>*30400</b> 13800	<b>19600</b> 8900	<b>21400</b> 9700	<b>12700</b> 5750						<b>18000</b> 8150	<b>10800</b> 4900
-15' -4.6 m			<b>*38300</b> 17350	<b>*38300</b> 17350	<b>*26300</b> 11950	<b>20200</b> 9150								<b>*21800</b> 9900	<b>16000</b> 7250

Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. \*Load is limited by hydraulic capacity rather than tipping.

**PC250LC-6 Arm: 10'0" 3000 mm**

Unit: **lb kg**

B \ A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		30' 9.1 m		⊗ MAX.		
	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	
25' 7.5 m														<b>*6400</b> 2900	<b>*6400</b> 2900
20' 6.1 m									<b>*8900</b> 4050	<b>*8900</b> 4050				<b>*6100</b> 2750	<b>*6100</b> 2750
15' 4.6 m							<b>*12100</b> 5500	<b>*12100</b> 5500	<b>*11800</b> 5350	<b>10000</b> 4550				<b>*6100</b> 2750	<b>*6100</b> 2750
10' 3.0 m			<b>*30100</b> 13650	<b>*30100</b> 13650	<b>*19000</b> 8600	<b>*19000</b> 8600	<b>*15100</b> 6850	<b>14000</b> 6350	<b>*13300</b> 6050	<b>9700</b> 4400				<b>*6400</b> 2900	<b>*6400</b> 2900
5' 1.5 m			<b>*13700</b> 6200	<b>13700</b> 6200	<b>*25000</b> 11350	<b>20700</b> 9400	<b>*18300</b> 8300	<b>13300</b> 6050	<b>*15100</b> 6850	<b>9400</b> 4250				<b>*7000</b> 3160	<b>*7000</b> 3160
0' 0.0 m			<b>*16400</b> 7450	<b>*16400</b> 7450	<b>*29200</b> 13250	<b>19800</b> 9000	<b>*20900</b> 9500	<b>12800</b> 5800	<b>15100</b> 6850	<b>9100</b> 4150				<b>*7900</b> 3600	<b>7300</b> 3300
-5' -1.6 m	<b>*14700</b> 6650	<b>*14700</b> 6650	<b>*24100</b> 10950	<b>*24100</b> 10950	<b>*31200</b> 14160	<b>19400</b> 8800	<b>*21200</b> 9600	<b>12500</b> 5650	<b>15000</b> 6800	<b>8900</b> 4050				<b>*9700</b> 4400	<b>7800</b> 3550
-10' -3.0 m	<b>*23500</b> 10650	<b>*23500</b> 10650	<b>*35600</b> 16150	<b>*35600</b> 16150	<b>*31100</b> 14100	<b>19500</b> 8850	<b>21300</b> 9650	<b>12600</b> 5700						<b>*13000</b> 5900	<b>9300</b> 4200
-15' -4.6 m			<b>*41700</b> 18900	<b>*40300</b> 18300	<b>*28400</b> 12900	<b>20000</b> 9050	<b>20200</b> 9150	<b>12900</b> 5850						<b>*20000</b> 9050	<b>12700</b> 5750

Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. \*Load is limited by hydraulic capacity rather than tipping.

PC250LC-6 Arm: 11'6" 3500 mm

Unit: lb kg

B	A	5' 1.5 m		10' 3.0 m		15' 4.6 m		20' 6.1 m		25' 7.6 m		30' 9.1 m		MAX.	
		Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs	Cf	Cs
25'	7.5 m													*5300	*5300
														2400	2400
20'	6.1 m									*8900	*8900			*5000	*5000
										4050	4050			2250	2250
15'	4.6 m									*10800	*10100			*5100	*5100
										4900	4600			2300	2300
10'	3.0 m			*24900	*24900	*16900	*16900	*13800	*13800	*12500	9800	*7300	7100	*5300	*5300
				11300	11300	7650	7650	6250	6250	5650	4460	3300	3200	2400	2400
5'	1.5 m			*19400	*19400	*23100	20900	*17200	13400	*14300	9400	*8500	6900	*5700	*5700
				8800	8800	10500	9500	7800	6100	6500	4250	3850	3150	2600	2600
0'	0.0 m			*17700	*17700	*28000	19800	*20100	12800	15100	9000	*7500	6700	*6600	*6600
				8050	8050	12700	9000	9100	5800	6850	4100	3400	3050	3000	3000
-5'	-1.6 m	*13600	*13600	*23300	*23300	*30600	19400	21200	12500	14900	8900			*7900	7200
		6150	6150	10550	10550	13900	8800	9600	5650	6750	4050			3600	3250
-10'	-3.0 m	*21100	*21100	*32400	*32400	*31200	19300	21100	12300	14900	8900			*10400	8400
		9550	9550	14700	14700	14150	8750	9550	5600	6750	4050			4700	3800
-15'	-4.6 m	*30300	*30300	*43800	39800	*29500	19600	21400	12600					*16100	10900
		13750	13750	19850	18050	13360	8900	9700	5700					7300	4950

Ratings are based on SAE Standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load. \*Load is limited by hydraulic capacity rather than tipping.

## OPTIONAL EQUIPMENT

- Air conditioner (3300kcal) with heater (3700kcal), fresh air type, includes cool and hot box
- Arm holding valve
- Fuel refill pump
- Front window guard, full length
- FROPS for normal cab
- Hydraulic control unit
  - 1 additional actuator
  - 2 additional actuators
  - 3 additional actuators
- Revolving frame under cover, strengthened
- Track roller guards, full length
- Under cover for track frame center
- Arm
  - 6'8" 2.0 m
  - 6'8" 2.0 m with piping
  - 8'2" 2.5 m
  - 8'2" 2.5 m with piping
  - 10'0" 3.0 m
  - 10'0" 3.0 m with piping
  - 10'0" 3.0 m heavy-duty
- 10'0" 3.0 m heavy-duty with piping
- 11'6" 3.5 m
- 11'6" 3.5 m with piping
- Boom, one piece
  - 19'4" 5.9 m
  - 19'4" 5.9 m, heavy-duty
  - 19'4" 5.9 m, heavy-duty with piping
- Shoes, triple grouser
  - 23.6" 600 mm
  - 31.5" 800 mm



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